#### PLANNED PROGRAM

# Extrusion Scale-up & Process Transfer

EUROPE, NORWAY | 20 - 21 APRIL 2023

Program may be subject to minor changes.

### **DAY ONE**

Thursday, 20 April

## **Basic Principles**

8:15	Registration
8:30	A Review of Extrusion Processing Theory - The Four Golden Rules
9:30	Development of Optimal Extruder Profiles
10:15	Morning Break
10:45	An Introduction to Dimensional Analysis
11:30	Modelling the Degree of Cook in Extruders
12:30	Lunch
13:15	Quantification of the Extrusion Process - The Mass & Energy Balance
13:45	Quantification of the Extrusion Process - Material Rheology
14:30	Quantification of the Extrusion Process - Weighted Average Total Strain (WATS)
15:30	Afternoon Break
16:00	Scale-up & Process Transfer – Part 1
16:45	General Discussion
17:00	Close Day One



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### **DAY TWO**

Friday, 21 April

## **Application of the Principles**

8:30	Review of Day One
9:00	Scale-up & Process Transfer – Part 2
9:45	Use of Dimensional Analysis – <i>The Operational Characteristics of Extruders</i>
10:30	Morning Break
11:00	Use of Dimensional Analysis – Design and Evaluation of Extrusion Dies
11:45	Use of Dimensional Analysis - Modelling of the Direct Expansion Process
12:30	Lunch
13:15	Use of Dimensional Analysis - Modelling of a Sheeting Die
14:00	Case Study: Scale-Up of Single Screw Extruders – Pasta Extrusion
14:45	Afternoon Break
15:15	Case Study: Scale-up of a Crispbread Extrusion Process
16:15	General Discussion
16:45	Close of Course

